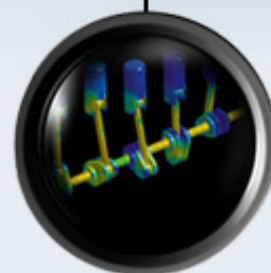
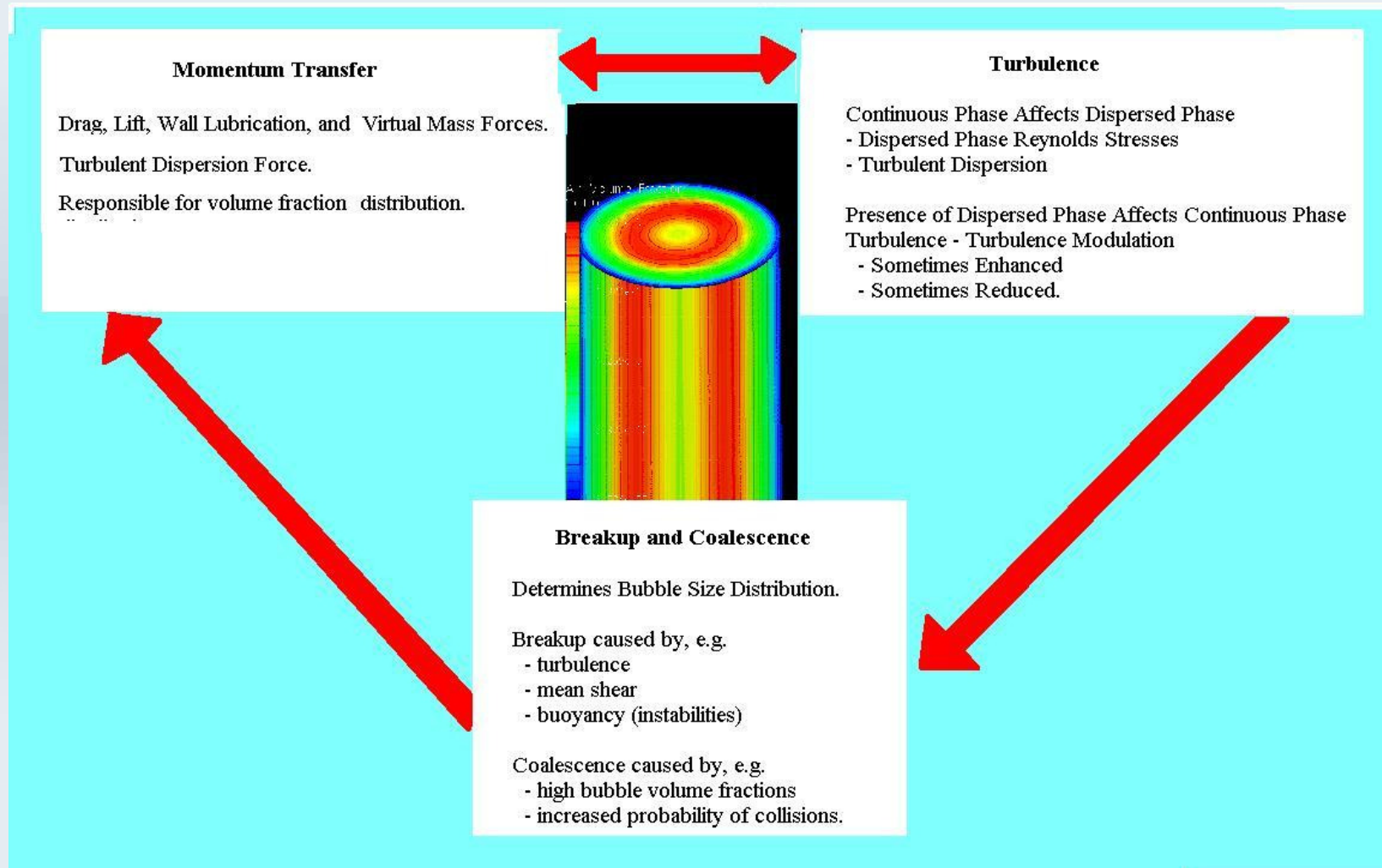


Double Averaged Turbulence Modelling in Eulerian Multi-Phase Flows

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Physics Of Bubbly Flow



- **Continuous Phase Effects On Dispersed Phase Turbulence.**

- **Simplest** model for dilute dispersed phase
Reynolds stresses:

$$u'_d = C u'_c$$

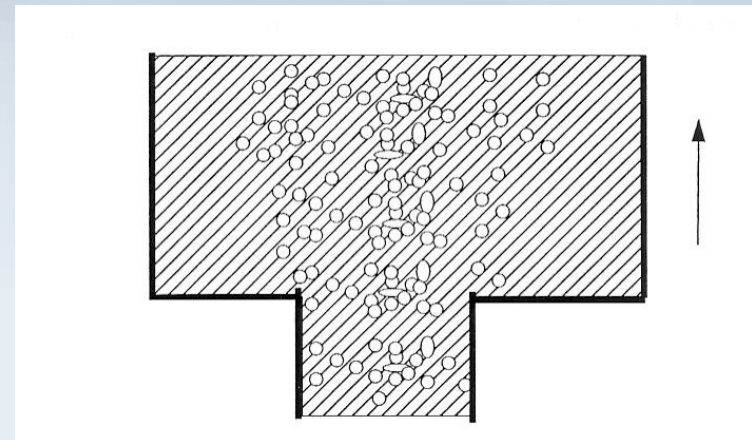
$$\overline{u'_{id} u'_{jd}} = C^2 \overline{u'_{ic} u'_{jc}}$$

$$V_{td} = \frac{V_{tc}}{\sigma_{v\beta}}$$

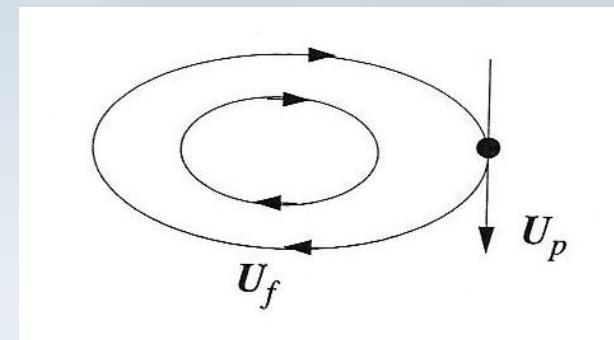
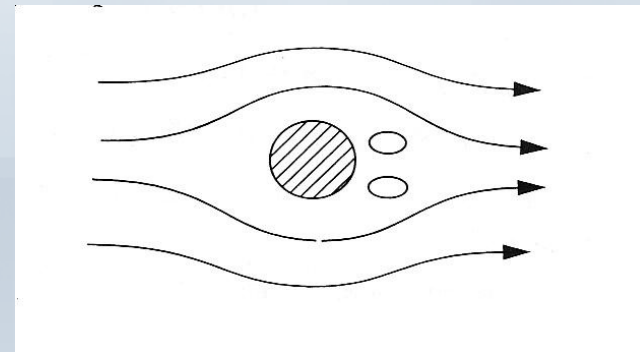
$$\sigma_{v\beta} = \frac{1}{C^2}$$

- **Turbulent Dispersion.**

- Migration of dispersed phase from regions of high to low void fraction.
- Continuous phase eddies capture dispersed phase particles by action of interfacial forces.



- **Dispersed Phase Effects On Continuous Phase Turbulence.**
- **Turbulence Enhancement**
 - Due to shear production in wakes behind particles.
- **Turbulence Reduction**
 - Due to transfer of turbulence kinetic energy to dispersed phase kinetic energy by action of interfacial forces.



- **First Average = Phase Average**
- Phase indicator function:
 - $\chi_\alpha(x,t) = 1$ if phase α is present, = 0, otherwise.
- Use ensemble-, time- or space-averaging to define phase-averaged variables:
 - ‘Volume Fraction’: $r_\alpha = \langle \chi_\alpha \rangle$
 - Material Density $\rho_\alpha = \langle \chi_\alpha \rho \rangle / r_\alpha$
 - Phase Averaged Transport Variable: $\Phi_\alpha = \langle \chi_\alpha \rho \Phi \rangle / \rho_\alpha$
- Essentially **Mass-Weighted Average**

- **Phase averaged Momentum and Continuity.**

$$\frac{\partial}{\partial t}(r_\alpha \rho_\alpha U_{\alpha k}) + \frac{\partial}{\partial x_i} \left(r_\alpha \left(\rho_\alpha U_{\alpha i} U_{\alpha k} - (\tau_{\alpha i k} + \tau_{\alpha i k}^t) \right) \right) = -r_\alpha \frac{\partial P}{\partial x_k} + r_\alpha B_k + M_{\alpha k}$$
$$\frac{\partial}{\partial t}(r_\alpha \rho_\alpha) + \frac{\partial}{\partial x_i} (r_\alpha \rho_\alpha U_{\alpha i}) = 0$$

- $M_{\alpha k}$ = **interfacial forces**
- $\tau_{\alpha i k}^t = -\rho_\alpha \langle u'_{i\alpha} u'_{j\alpha} \rangle$ = **Reynolds Stress** like terms
- Phase induced turbulence, or full turbulence?
- Some researchers assume this represents full turbulence, e.g. Kashiwa et al.
- We assume it represents **phase-induced turbulence**.

Averaging Procedures:



- **Models for Phase-Induced Turbulence.**
- **Sato:** Algebraic Eddy Viscosity:

$$\tau_{ij,pi} = -\rho k_{pi} \delta_{ij} + \mu_{t,pi} \left(\frac{\partial U_i}{\partial x_j} + \frac{\partial U_j}{\partial x_i} - \frac{2}{3} \delta_{ij} \frac{\partial U_i}{\partial x_i} \right) \quad \mu_{t,pi} = C_\mu \rho_c r_d d_p |U_c - U_d|$$

- Kataoka and Serizawa (1989) derived exact transport equations for k_{pi} and ε_{pi} .
- Term identified for enhanced turbulence production:
$$P_{k\alpha,pi} = -\vec{M}_{\alpha\beta} \cdot (\vec{U}_\beta - \vec{U}_\alpha)$$
- Exact once the terms for interfacial forces are closed.

- **Second Average = Time or Favre Average.**
- Ensemble averaged phase equations are fully space and time dependent.
- Hence, may apply a second *time-average*.
- **Shear induced turbulence?**
- Favre or Mass Weighted averaging is favoured, as it leads to much fewer terms in the averaged equations.

- Favre averaging of phase-averaged variables is defined as follows:

$$\tilde{\Phi}_\alpha = \overline{r_\alpha \rho_\alpha \phi_\alpha} / \overline{r_\alpha \rho_\alpha}$$

- For constant density phases, reduces to a volume fraction weighted average:

$$\tilde{\Phi}_\alpha = \overline{r_\alpha \phi_\alpha} / \overline{r_\alpha}$$

- Favre-averaged and time-averaged quantities are related as follows:

$$\tilde{\Phi}_\alpha = \overline{\Phi_\alpha} + \overline{r'_\alpha \phi'_\alpha} / \overline{r_\alpha}$$

- Time- and Favre- averaged velocities are related by:

$$\tilde{U}_\alpha = \bar{U}_\alpha + \bar{\vec{u}}_\alpha'' \quad \bar{\vec{u}}_\alpha'' = \overline{r'_\alpha \vec{u}'_\alpha} / \bar{r}_\alpha$$

- $\overline{r'_\alpha \vec{u}'_\alpha}$ is fundamental to turbulent dispersion, as it describes how phasic volume fractions are spread out by velocity fluctuations.
- Eddy-viscosity type turbulence models, employ eddy diffusivity hypothesis (EDH):

$$\overline{r'_\alpha \vec{u}'_\alpha} = -\frac{V_{t\alpha}}{\sigma_{r\alpha}} \nabla \bar{r}_\alpha$$

- Turbulent Prandtl number is typically of order unity.

- **Time Averaged Continuity Equation**

$$\frac{\partial}{\partial t} (\rho_\alpha \bar{r}_\alpha) + \frac{\partial}{\partial x_i} (\rho_\alpha (\overline{U_{\alpha i} r_\alpha} + \overline{r'_\alpha u'_{\alpha i}})) = 0$$

- Includes volume fraction-velocity correlation term.
- Yields additional diffusion term, if we employ the eddy diffusivity hypothesis.

- **Favre Averaged Continuity Equation**

$$\frac{\partial}{\partial t} (\rho_\alpha \bar{r}_\alpha) + \frac{\partial}{\partial x_i} (\rho_\alpha \tilde{U}_{\alpha i} \bar{r}_\alpha) = 0$$

- No extra terms.
- A mathematical simplification, not a physical one.

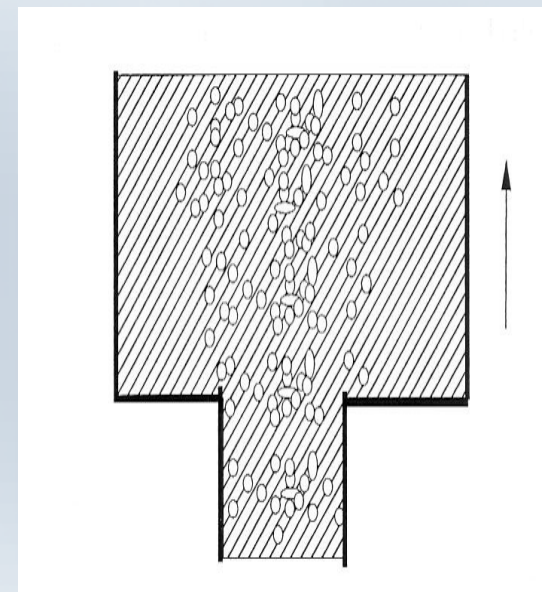
Turbulent Dispersion Force



- Assume caused by interaction between turbulent eddies and inter-phase forces.
- Model using time average of fluctuating part of interphase momentum force.
- Restrict attention to drag force, assumed proportional to slip velocity and interfacial area density $A_{\alpha\beta}$.

$$\vec{M}_{\alpha} = C_{\alpha\beta} (\vec{U}_{\beta} - \vec{U}_{\alpha}) = D_{\alpha\beta} A_{\alpha\beta} (\vec{U}_{\beta} - \vec{U}_{\alpha})$$

- Assume $D_{\alpha\beta}$ approximately constant as far as averaging procedure is concerned.



Favre Averaged Drag Force



- Express the time averaged drag in terms of Favre averaged velocities.

$$\overline{\vec{M}}_{\alpha} = C_{\alpha\beta} (\tilde{U}_{\beta} - \tilde{U}_{\alpha}) + \overline{\vec{M}}_{\alpha}^{TD}$$

- Turbulent Dispersion Force (General Form):**

$$\overline{\vec{M}}_{\alpha}^{TD} = -\overline{\vec{M}}_{\beta}^{TD} = -\overline{C_{\alpha\beta}} \left(\frac{\overline{r'_{\beta} \tilde{u}'_{\beta}}}{r_{\beta}} - \frac{\overline{r'_{\alpha} \tilde{u}'_{\alpha}}}{r_{\alpha}} - \frac{\overline{d'_{\alpha\beta} (\tilde{u}'_{\beta} - \tilde{u}'_{\alpha})}}{A_{\alpha\beta}} \right)$$

- Applicable in this form to flows of arbitrary morphology, using arbitrary turbulence models.
- Modeled Form using EDH:**

$$\overline{\vec{M}}_{\alpha}^{TD} = -\overline{\vec{M}}_{\beta}^{TD} = \overline{C_{\alpha\beta}} \left(\frac{v_{t\beta}}{\sigma_{r\beta}} \frac{\nabla \overline{r_{\beta}}}{r_{\beta}} - \frac{v_{t\alpha}}{\sigma_{r\alpha}} \frac{\nabla \overline{r_{\alpha}}}{r_{\alpha}} - \left(\frac{v_{t\beta}}{\sigma_{A\beta}} - \frac{v_{t\alpha}}{\sigma_{A\alpha}} \right) \frac{\nabla \overline{A_{\alpha\beta}}}{A_{\alpha\beta}} \right)$$

- Algebraic form of area density is known:

$$A_{\alpha\beta} = \frac{6r_\beta}{d_\beta}$$

- Hence, area density-velocity correlations may be expressed in terms of volume fraction-velocity correlations:

- **General Form:**

$$\vec{M}_\alpha^{TD} = -\vec{M}_\beta^{TD} = \overline{C_{\alpha\beta}} \left(\frac{\overline{r'_\alpha \vec{u}'_\alpha}}{r_\alpha} - \frac{\overline{r'_\beta \vec{u}'_\alpha}}{r_\beta} \right)$$

- **Eddy Diffusivity Hypothesis (EDH):**

$$\vec{M}_\alpha^{TD} = -\vec{M}_\beta^{TD} = \overline{C_{\alpha\beta}} \frac{\nu_{t\alpha}}{\sigma_{r\alpha}} \left(\frac{\overline{\nabla r_\beta}}{r_\beta} - \frac{\overline{\nabla r_\alpha}}{r_\alpha} \right)$$

- Further simplifications occur for two phases only:

$$r_\alpha + r_\beta = 1 \quad \nabla \bar{r}_\alpha + \nabla \bar{r}_\beta = 0$$

- Modeled EDH form of the turbulent dispersion force reduces to a simple volume fraction gradient:

$$\vec{M}_\alpha^{TD} = -\vec{M}_\beta^{TD} = -\overline{C_{\alpha\beta}} \frac{\nu_{t\alpha}}{\sigma_{r\alpha}} \left(\frac{1}{r_\alpha} + \frac{1}{r_\beta} \right) \nabla \bar{r}_\alpha$$

- **Imperial College Model**

- Gosman, Lekakou, Politis, Issa, and Looney, AIChEJ 1992, Multidimensional Modeling of Turbulent Two-Phase Flows in Stirred Vessels
- Behzadi, Issa, and Rusche (ICMF 2001), Effects of turbulence on inter-phase forces in dispersed flow.

- **Chalmers University Model**

- Ljus (Ph. D. Thesis, 2000), On particle transport and turbulence modification in air-particle flows.
- Johansson, Magnusson, Rundqvist and Almstedt (ICMF 2001), Study of two gas-particle flows using Eulerian/Eulerian and two-fluid models.

- **RPI Models**

- Lopez de Bertodano, (Ph. D. Thesis, 1992), Turbulent bubbly two-phase flow in a triangular duct,, RPI, New York, USA
- Moraga, Larreteguy, Drew, and Lahey (ICMF 2001), Assessment of turbulent dispersion models for bubbly flows.

- Idea of modeling turbulence dispersion force by Favre averaging drag term was first proposed by Gosman et al (1992).
- Behzadi et al (ICMF 2001) also consider lift and virtual mass forces, but found them insignificant.
- Equivalent to our model in the dilute limit. $r_\beta \rightarrow 0$
- Hence, validation reported by Gosman et al valid for FAD model

$$\vec{M}_\alpha^{TD} = -\vec{M}_\beta^{TD} = \beta_1 \nabla \overline{r_\beta} + \beta_2 \nabla k_\alpha \quad \beta_1 = \frac{\overline{C_{\alpha\beta}}}{r_\beta} \frac{v_{t\beta}}{\sigma_{d1}} \quad \beta_2 = \frac{\overline{r_\beta \rho_\beta}}{\sigma_{d1}}$$

- Similar philosophy and derivation to our model.
- However, requires unconventionally low volume fraction Prandtl numbers, of order 0.001, to achieve reasonable agreement with experiment.
- Due to minor errors in analysis, confusing time-averaging with Favre Averaging.
- Equivalent to our model, if we identify:

- $$\sigma_{d1} = \frac{\sigma_{r\alpha}}{\sigma_{v\beta}} \quad \text{where} \quad v_{t\beta} = \frac{V_{t\alpha}}{\sigma_{v\beta}}$$

- Explains low values of σ_{d1} required to match gas-solid flow.

$$\vec{M}_{\alpha}^{TD} = -\vec{M}_{\beta}^{TD} = -C_{TD} \rho_{\alpha} k_{\alpha} \nabla \overline{r_{\alpha}}$$

- C_{TD} is a non-dimensional empirical constant.
 - $C_{TD} = 0.1$ to 0.5 gave reasonable results for medium sized bubbles in ellipsoidal particle regime (Lopez de Bertodano et al 1994a, 1994b).
- However, flow regimes involving small bubbles or small solid particles were found to require very different values of C_{TD} , up to 500.
- Revised by Lopez de Bertodano (1999).
 - Proposed that C_{TD} be expressed as a function of turbulent Stokes number as follows:

$$C_{TD} = C_{\mu}^{1/4} \frac{1}{St(1+St)}$$

- Compare with Favre Averaged Drag (FAD) model for dispersed 2-phase flow employing EVH:

$$\vec{M}_\alpha^{TD} = -\vec{M}_\beta^{TD} = -\overline{C_{\alpha\beta}} \frac{v_{t\alpha}}{\sigma_{r\alpha}} \left(\frac{1}{r_\alpha} + \frac{1}{r_\beta} \right) \nabla \overline{r_\alpha}$$

- Substitute Eddy Viscosity Formula $v_{t\alpha} = C_\mu k_\alpha^2 / \epsilon_\alpha$
- Equivalent to a Lopez de Bertodano model with variable empirical constant:

$$C_{TD} = \frac{C_\mu}{\sigma_{r\alpha}} \frac{\overline{C_{\alpha\beta}}}{\rho_\alpha} \frac{k_\alpha}{\epsilon_\alpha} \left(\frac{1}{r_\alpha} + \frac{1}{r_\beta} \right) = \frac{C_\mu}{0.41 \sigma_{r\alpha}} \frac{1}{St} \left(\frac{\overline{r_\beta}}{\overline{r_\alpha}} + 1 \right)$$

- Strong function of Stokes number, as expected.

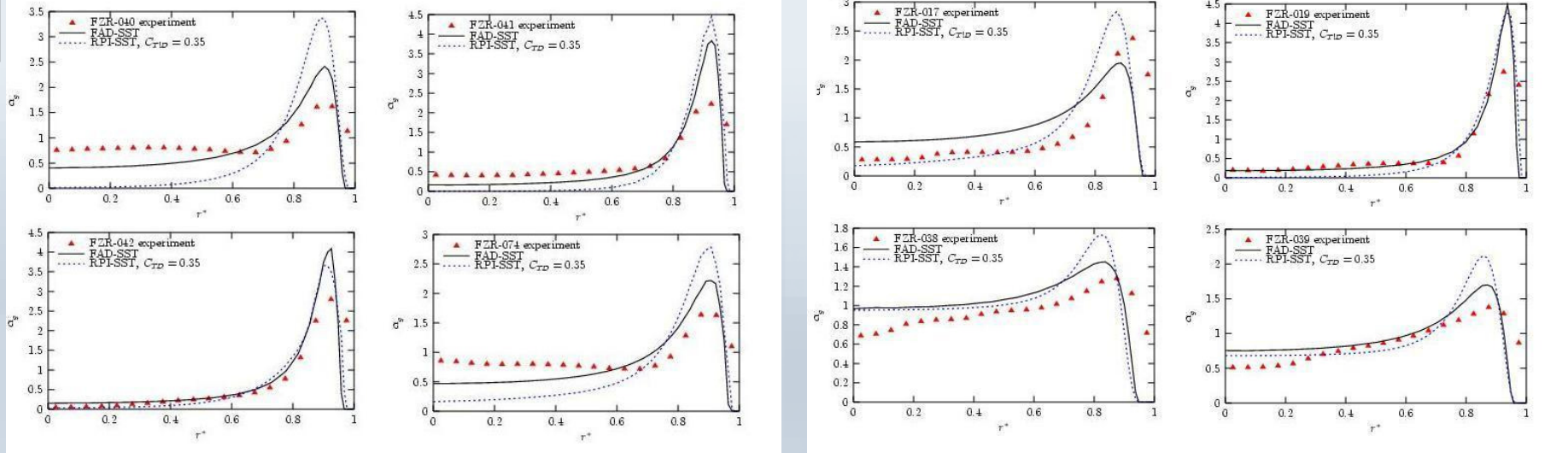
- Requires dispersed phase volume fractions to obey a turbulent diffusion equation in limit where drag + turbulent dispersion balances body forces.

- $$\vec{M}_\beta^{TD} = -\frac{3}{4} C_D \frac{\rho_\alpha}{d_\beta} |\vec{U}_\beta - \vec{U}_\alpha| \frac{V_{t\alpha}}{\sigma_{r\alpha}} \nabla r_\beta \quad \beta = 2, \dots, ND$$

$$\vec{M}_\alpha^{TD} = -\sum_{\beta=2}^{ND} \vec{M}_\beta^{TD}$$

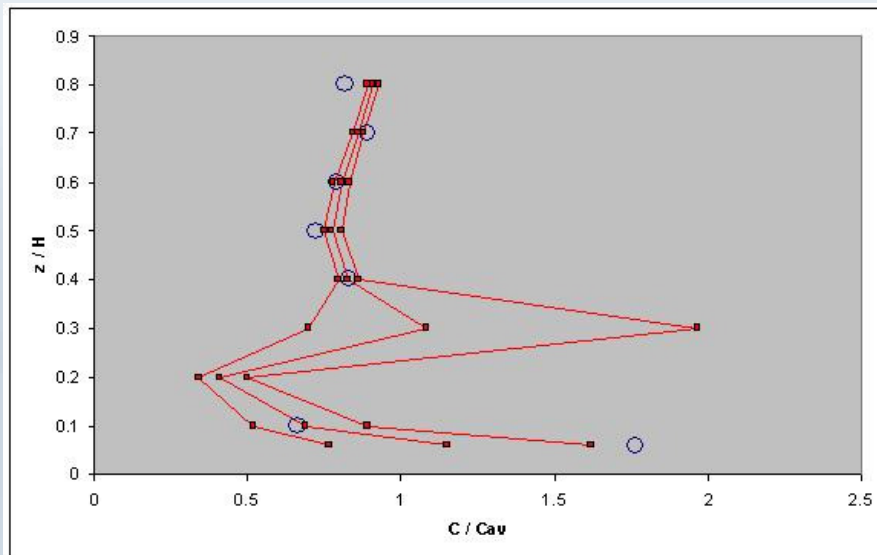
- Equivalent to FAD+EDH model in the following limits:
 - Two Phases Only
 - Dilute Dispersed Phase.
- Satisfactory agreement found with DNS data for dilute bubbly flows, and for bubbly mixing layer (Moraga et al, ICMF 2001).

Validation: Bubbly Flow in Vertical Pipe

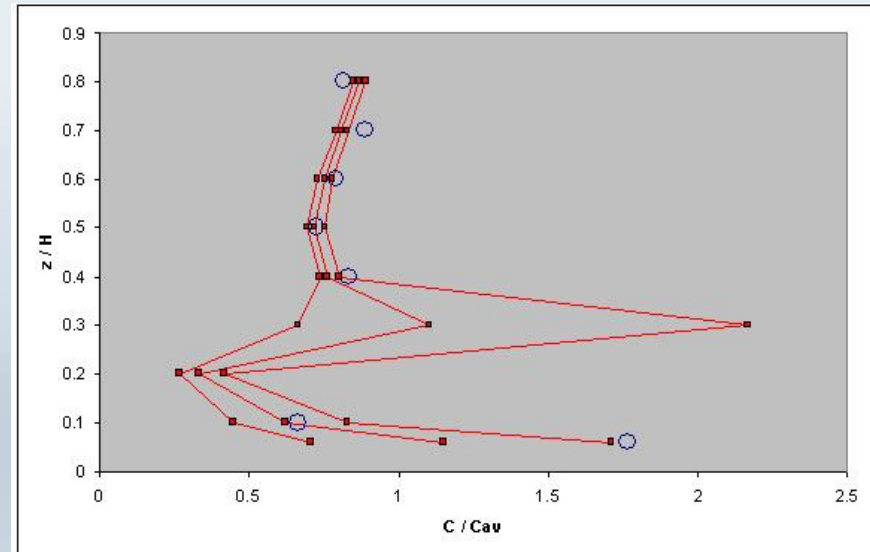


- Uses Grace Drag Law
- SST turbulence model + Sato eddy viscosity.
- Compares FAD with RPI = constant coefficient Lopez de Bertpdano model.

Liquid-Solid Flow in Mixing Vessel



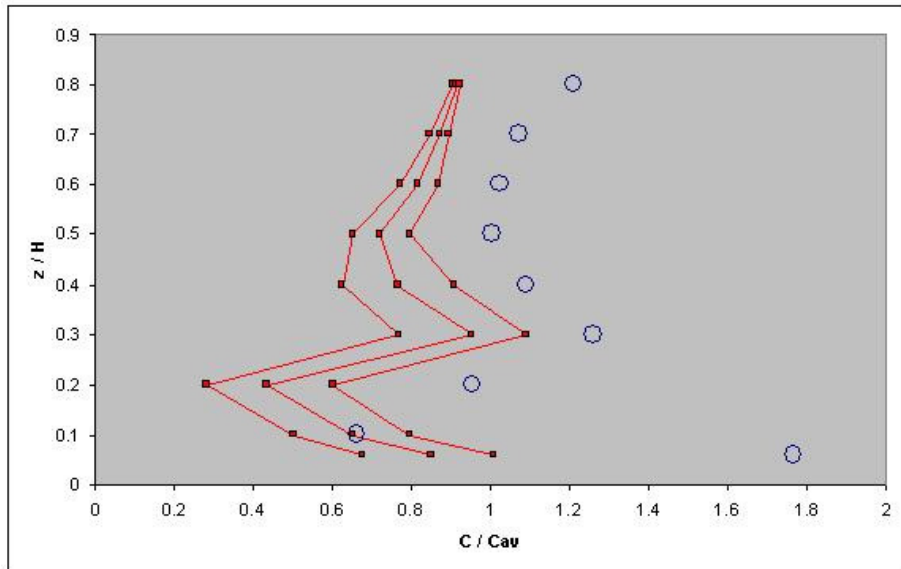
(a) $r = 0.25 T$; 600 microns



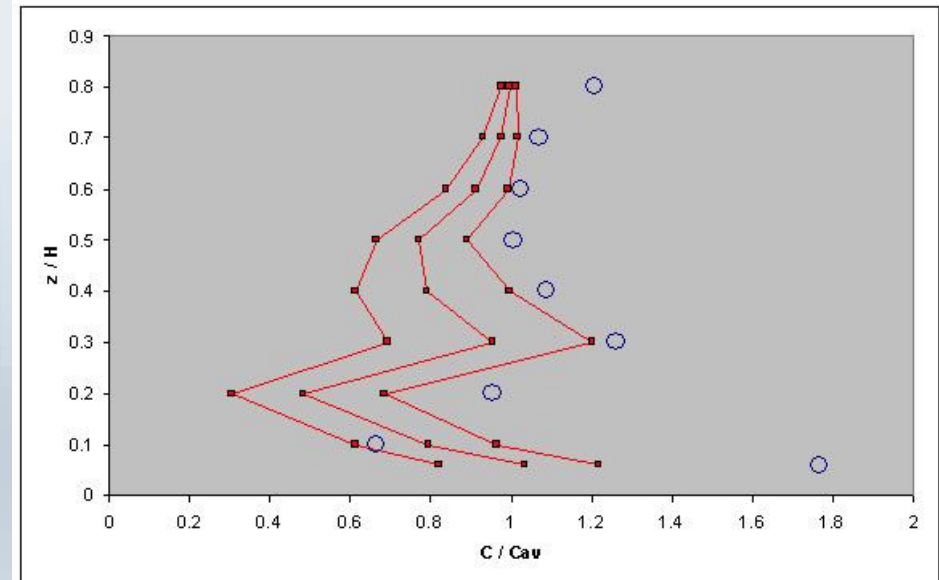
(b) $r = 0.25 T$; 710 microns

- Wen Yu drag correlation for dense solids.
- SST turbulence + Sato eddy viscosity.
- Three solid lines are minimum, average and maximum values of CFD results, within region $\pm 5\text{mm}$ from the data point.
- Dimension representative of size of conductivity probe.

Liquid-Solid Flow in Mixing Vessel



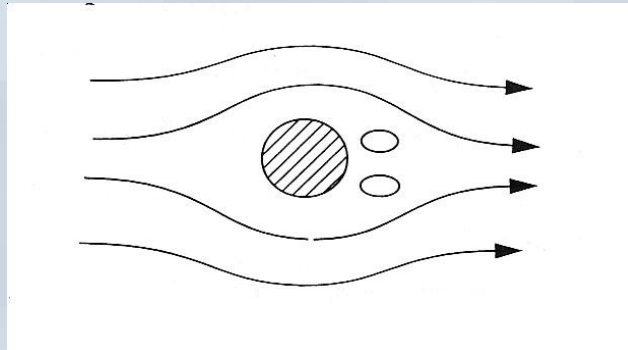
(c) $r = 0.45T$; 600 microns; xy-plane



(d) $r = 0.45T$; 600 microns; xz-plane

- Particle volume fractions underpredicted, though correct trends are predicted.
- Similar results for 710 micron particles.

- **Turbulence Enhancement.**
- Due to turbulence production in wakes behind particles.



- Averaged out by first averaging procedure (phase averaging).
- Hence, must include in first averaged equations.

- **Sato**: Treat particle-induced and shear-induced turbulence separately.
- Algebraic Eddy Viscosity model for phase-induced turbulence:
- **Modified k-ε Models**
- Lump particle-induced and shear-induced turbulence together.

$$\mu_{t\alpha} = C_{\mu} \rho_{\alpha} \frac{k_{\alpha}^2}{\varepsilon_{\alpha}}$$

- Add additional production terms to shear-induced k-ε equations, e.g. Lee et al

$$\mu_{t\alpha} = \mu_{t\alpha,si} + \mu_{t\alpha,pi}$$

$$\mu_{t\alpha,si} = C_{\mu,si} \rho_{\alpha} \frac{k_{\alpha}^2}{\varepsilon_{\alpha}}$$

$$\mu_{t,pi} = C_{\mu} \rho_c r_d d_p |U_c - U_d|$$

$$P_{k\alpha} = C_{\alpha\beta} (\vec{U}_{\beta} - \vec{U}_{\alpha})^2$$

$$P_{\varepsilon\alpha} = \frac{\varepsilon_{\alpha}}{k_{\alpha}} C_1 P_{k\alpha}$$

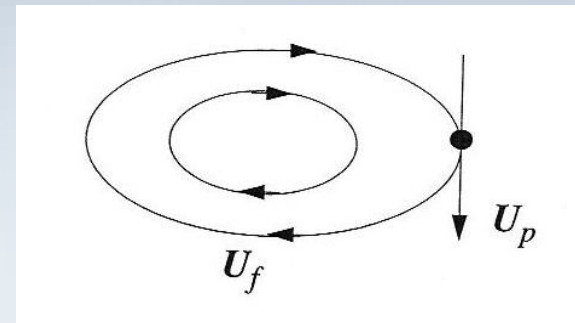
Turbulence Reduction



- Energy transferred from turbulent eddies to particles by acceleration of particles due to drag.
- **Turbulence-drag interaction**, like dispersion.
- Interaction with shear-induced turbulence, so appears as additional source terms in **2nd averaged k-equation**

$$S_{k\alpha} = \overline{\vec{M}_\alpha \cdot \vec{u}'_\alpha}$$

$$S_{k\beta} = \overline{\vec{M}_\beta \cdot \vec{u}'_\beta}$$



Turbulence Reduction: Simple Model



- **Chen-Wood**: Consider drag only, and treat $C_{\alpha\beta}$ as constant in averaging procedure:

$$S_{k\alpha} = \overline{C_{\alpha\beta} (\vec{U}_\beta - \vec{U}_\alpha) \cdot \vec{u}'_\alpha} = \overline{C_{\alpha\beta} (\overline{\vec{u}'_\alpha \vec{u}'_\beta} - \overline{\vec{u}'_\alpha \vec{u}'_\alpha})} = \overline{C_{\alpha\beta} (k_{\alpha\beta} - 2k_\alpha)}$$

$$S_{k\beta} = \overline{C_{\alpha\beta} (\vec{U}_\alpha - \vec{U}_\beta) \cdot \vec{u}'_\beta} = \overline{C_{\alpha\beta} (\overline{\vec{u}'_\alpha \vec{u}'_\beta} - \overline{\vec{u}'_\beta \vec{u}'_\beta})} = \overline{C_{\alpha\beta} (k_{\alpha\beta} - 2k_\beta)}$$

- $k_{\alpha\beta} = \overline{\vec{u}'_\alpha \vec{u}'_\beta}$ = **velocity covariance**

- Sum of sources is **negative** $S_{k\alpha} + S_{k\beta} = -\overline{C_{\alpha\beta} (\vec{u}'_\alpha - \vec{u}'_\beta)^2} \leq 0$
- Hence, can only model turbulence **reduction**.

- Requires model for velocity covariance:

- **Chen-Wood**: $u'_d = C u'_c$ $\overline{u'_{ic} u'_{jd}} = C \overline{u'_{ic} u'_{jc}}$

Turbulence Enhancement: Proposed Double Averaged Approach



- Treat phase-induced and shear-induced separately, as in Sato model.
- Solve separate transport equations for phase-induced and shear-induced turbulence.
- k - l model for phase-induced turbulence: (Lopez de Bertodano et al)

$$\mu_{t\alpha,pi} = C_\mu \rho_\alpha \sqrt{k_{\alpha,pi}} l_{t\alpha,pi}$$

$$\frac{\partial}{\partial t} (\tilde{\rho}_\alpha k_{\alpha,pi}) + \frac{\partial}{\partial x_i} \left(\tilde{\rho}_\alpha U_\alpha k_{\alpha,pi} - \frac{\mu_{t\alpha,pi}}{\sigma_{,pik}} \frac{\partial k_{\alpha,pi}}{\partial x_i} \right) = \frac{\tilde{\rho}_\alpha}{\tau_{k,pi}} (k_{pi,\infty} - k_{\alpha,pi})$$

- Choose

$$k_{pi,\infty} = \frac{1}{4} r_\alpha |\vec{U}_\beta - \vec{U}_\alpha|^2 \quad l_{t\alpha,pi} \propto d_\beta$$

- Matches Sato: $\mu_{t,pi} = C_\mu \rho_c r_d d_p |U_c - U_d|$
- Choose time-scale $\tau_{k,pi}$ to match Kataoka-Serizawa production:

$$\frac{\tilde{\rho}_\alpha k_{pi,\infty}}{\tau_{k,pi}} = C_{\alpha\beta} (\vec{U}_\beta - \vec{U}_\alpha)^2$$

- Hence, $\tau_{k,pi}$ proportional to particle relaxation time.
- Time Averaged k_{pi} equation introduces additional terms involving turbulence dispersion force.
- Hence, affected by volume fraction gradients.

Turbulence Reduction: Proposed Double Average Approach



- As for Chen-Wood, but take area density fluctuations into account in averaging procedure.
- Hence, additional source terms in shear-induced k-equation:

- $$S_{k\alpha} = D_{\alpha\beta} \overline{A_{\alpha\beta} (\vec{U}_{\beta} - \vec{U}_{\alpha}) \cdot \vec{u}'_{\alpha}} = \overline{C_{\alpha\beta}} (k_{\alpha\beta} - 2k_{\alpha}) \quad + \text{additional terms}$$

- Additional terms proportional to
$$\overline{C_{\alpha\beta}} (\tilde{U}_{\beta} - \tilde{U}_{\alpha}) \cdot \frac{\mu_t}{\sigma_r} \nabla r_{\alpha}$$

- Hence, also affected by volume fraction gradients.
- Consider better models for velocity covariance, e.g. transport equation.

- Double Averaging Approach yields a natural model for turbulence dispersion, with wide degree of universality.
- Implemented as default model for turbulence dispersion in CFX-5.7 (2004).
- Also produces potentially fruitful approaches to turbulence modulation.
- Topics for further investigation:
 - How is the model affected by taking into account non-linear dependence of drag on slip velocity?
 - How is the model affected by taking into account volume fraction dependence of the drag coefficient?
 - second order closure models.
 - separated flows.